



-ALL PARTS ARE FASTENED WITH 1/2"-13 HEX HEAD BOLTS, LOCK WASHERS, AND NUTS WE USE BOLTS RATHER THAN WELDING JOINTS AND SEAMS TO AVOID STRESS CRACKING OF THE WELDS
 -SEAT BRACKETS ARE MADE FROM 1/8" ALUMINUM SHEET 5052-H32
 -ALL BLEACHERS HAVE FRAMES ARE CENTERED ON 6' PLANK OVERHANG ON EACH END OF THE BLEACHER IS APPROX. 18"

APRX. WGT. 375 LBS.

GENERAL NOTES	DIMENSIONS ARE IN INCHES TOLERANCES: LINEAR: ± 1/16" ANGULAR: ± 1°		SHEET SIZE B	SCALE 1:48	REV		Kay Park Rec.
	CONFIDENTIAL DRAWING. INFORMATION IS NOT TO BE COPIED OR DISCLOSED TO OTHERS WITHOUT CONSENT OF KAY INDUSTRIES. SPECIFICATIONS SUBJECT TO CHANGE WITHOUT NOTICE.	DRAWN BY JNB	9/29/2017	DESC:	5 ROW 15' BLEACHER W/ TIP & ROLL		
	APPROVED			MATL:			
	LAST SAVED	johnb	9/29/2017	PART NO: BLA5A15TR			
PATH TO PART OR ASSM - BLA5A15TR	S:\CADDRWGS\Solidworks\Bleachers\BLA\BLA Assemblies\Bleacher\Bleacher.dwg	9/29/2017 3:01:37 PM	SHEET 1 OF 3				